

## Mobile Filter Units

Pi 8100

Flow rates 27/32 and 55/66 l/min

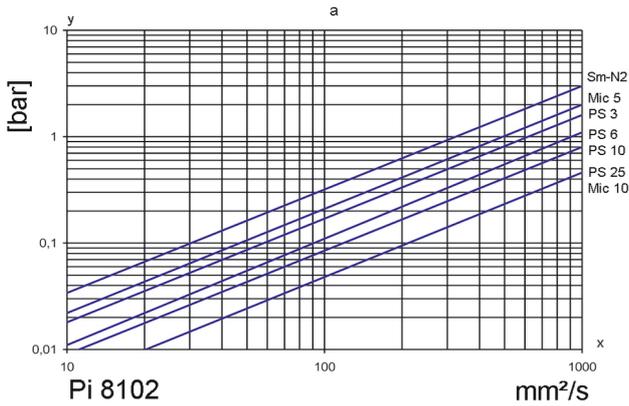
### 1. Features

#### High performance filters for modern hydraulic systems

- Mobile bypass filtration for hydraulic and lubricating systems
- System and container filling
- Pumping out of old oil
- Transfer pumping of container contents
- Reduces dirt loading of system filters on start-up and following repairs
- Achievement of specified cleanliness classes using MAHLE PS filter elements
- Excellent contamination absorption performance using MAHLE Sm-N 2 filter elements
- Easy to service
- MAHLE low pressure filter Pi 150 housing with quick-release cover for fast element replacement
- Oil collection tank/automatic bleeding
- Automatic pump cut-off
- Low operating noise
- Robust feed pump with helical gearing and integrated bypass valve
- Suitable for mineral oils, HFC and biodegradable oils
- Good suction performance, also suitable for high viscosity products
- Worldwide distribution

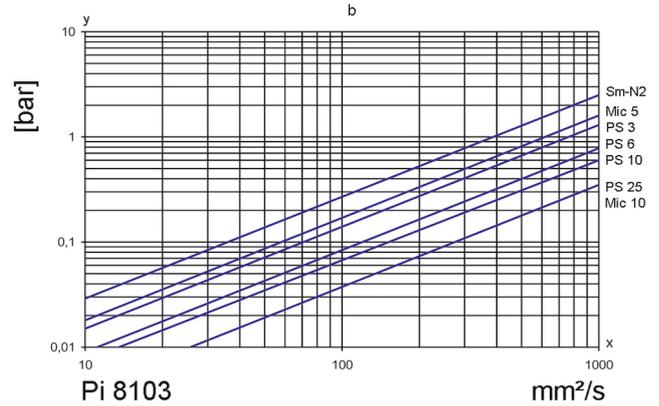


## 2. Flow rate/pressure drop curve complete filter



a = differential pressure-viscosity curve Pi 8102  
 flow rate = 27 l/min  
 y = differential pressure [bar]  
 x = viscosity [mm<sup>2</sup>/s]

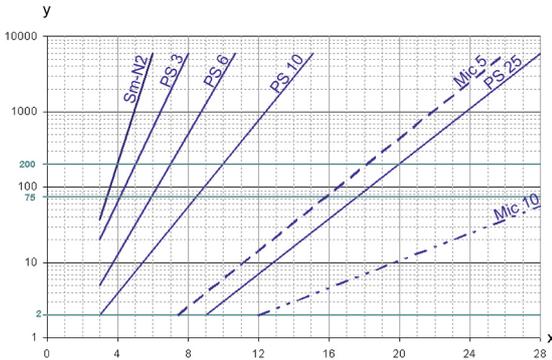
Illustration shows initial  $\Delta p$  of complete filter (housing incl. element) of the mobile filter units.



b = differential pressure-viscosity curve Pi 8103  
 flow rate = 55 l/min  
 y = differential pressure [bar]  
 x = viscosity [mm<sup>2</sup>/s]

Recommended initial  $\Delta p$ :  
 max. 0.5 bar at bypass filtration  
 max. 0.8 bar for filling or transfer by pump

## 3. Separation grade characteristics



y = beta-value  
 x = particle size [ $\mu\text{m}$ ]

determined by multipass tests (ISO 16889)  
 calibration according to ISO 11171 (NIST)

## 4. Filter performance data

tested according to ISO 16889 (multipass test)

Sm-N/PS elements with max.  $\Delta p$  10 bar

Sm-N	2	$\beta_{4(C)} \geq 200$
PS	3	$\beta_{5(C)} \geq 200$
PS	6	$\beta_{7(C)} \geq 200$
PS	10	$\beta_{10(C)} \geq 200$
PS	25	$\beta_{20(C)} \geq 200$

values guaranteed up to 10 bar differential pressure.

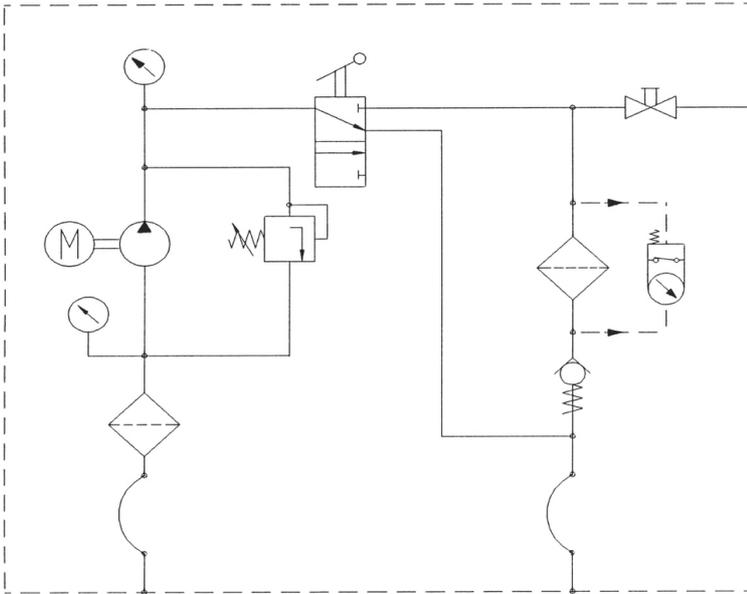
The filter element Sm-N 2 has a very high dirt load capacity and is very suitable for bypass filtration.

## 5. Quality assurance

MAHLE filters and filter elements are produced according to the following international standards:

Norm	Designation
DIN ISO 2941	Hydraulic fluid power filter elements; verification of collapse/burst resistance
DIN ISO 2942	Hydraulic fluid power filter elements; verification of fabrication integrity
DIN ISO 2943	Hydraulic fluid power filter elements; verification of material compatibility with fluids
DIN ISO 3723	Hydraulic fluid power filter elements; method for end load test
DIN ISO 3724	Hydraulic fluid power filter elements; verification of flow fatigue characteristics
ISO 3968	Hydraulic fluid power-filters-evaluation of pressure drop versus flow characteristics
ISO 10771.1	Fatigue pressure testing of metal containing envelopes in hydraulic fluid applications
ISO 16889	Hydraulic fluid power filters-multipass method for evaluation filtration performance of a filter element

## 6. Wiring diagram



## 7. Order numbers

Example for ordering filters:

1. Filter Unit	2. Replacement element to 1
55 l/min with filter element Sm-N 2 Type: Pi 8103-069/852 761 Sm-N 2	Sm-N 2 Type: Pi 852 761 Sm-N 2 Order number: 78375867

### 7.1 Housing design\*

Flow rate [l/min]	Type	Design
<b>27/32</b>	Pi 8102-069	with visual/electrical maintenance indicator and pump cut off
<b>57/66</b>	Pi 8103-069	

\* other designs are available on request

### 7.2 Filter elements\*

Flow rate [l/min]	Order number	Type	Filter material	max. $\Delta p$ [bar]	Filter Surface [cm <sup>2</sup> ]	
<b>27/32</b>	77774458	852 760 Mic 5	Mic 5	<b>5</b>	23800	
	77774441	852 760 Mic 10	Mic 10		23800	
	77955859	852 760 Sm-N 2	Sm-N 2		16000	
	<b>10</b>	77774433	852 760 PS 3	PS 3	<b>10</b>	14500
		78299042	852 760 PS 6	PS 6		14500
		77774425	852 760 PS 10	PS 10		14500
		77806565	852 760 PS 25	PS 25		14500
<b>55/66</b>	77774417	852 761 Mic 5	Mic 5	<b>5</b>	47600	
	77774409	852 761 Mic 10	Mic 10		47600	
	78375867	852 761 Sm-N 2	Sm-N 2	<b>10</b>	32000	
	77774391	852 761 PS 3	PS 3		29000	
	78225898	852 761 PS 6	PS 6		29000	
	77774383	852 761 PS 10	PS 10		29000	
	77806573	852 761 PS 25	PS 25		29000	

\* a wider range of element types is available on request

## 8. Technical specifications

Filtration unit type	Pi 8102-069	Pi 8103-069
<b>Delivery flow</b>	27 l/min at 50 Hz	55 l/min at 50 Hz
	32 l/min at 60 Hz	66 l/min at 60 Hz
Motor output	0.75 KW/1400 1/min at 220 - 245/380 - 420 V/50 Hz	1.5 KW/1410 1/min at 220 - 245/380 - 420 V/50 Hz
	0.90 KW/1680 1/min at 220 - 280/380 - 480 V/60 Hz	1.8 KW/1692 1/min at 220 - 280/380 - 480 V/60 Hz
Power supply (standard)	3 AC 400 V/50 Hz	
	others on request	
Connection cable	7 m with EEC connector	7 m with EEC connector
Pressure limiting valve	5 bar	5 bar
<b>Pump, type</b>	WP gear pump with outward-facing helical gear shafts	WP gear pump with outward-facing helical gear shafts
Pump protection filter	Cleanable 150 µm wire mesh suction filter	Cleanable 150 µm wire mesh suction filter
Minimum suction pressure	0.6 bar	0.6 bar
Maximum suction pressure	1.4 bar	1.4 bar
Pump viscosity range	7.5 - 2500 mm <sup>2</sup> /s	7.5 - 2500 mm <sup>2</sup> /s
Pump temperature range	-20 °C to +120 °C	-20 °C to +120 °C
<b>MAHLE low pressure filter</b>	Pi 1535/10-069	Pi 1560/10-069
Nominal pressure	10 bar	10 bar
Filter element	see options table	see options table
Filter area loading	0.0011-0.0019 l/min/cm <sup>2</sup>	0.0011-0.0019 l/min/cm <sup>2</sup>
Filter monitor	visual/electrical differential pressure indicator and automatic pump cut-off	visual/electrical differential pressure indicator and automatic pump cut-off
Δp reading threshold pressure	2.2 bar	2.2 bar
<b>Unit monitor</b>	Vacuum pressure gauge at the pump and pressure gauge suction points	Vacuum pressure gauge at the pump and pressure gauge suction points
Filtration unit/ filter element operating range	see differential/viscosity curves	see differential pressure/viscosity curves
<b>Pipes</b>	Screw fittings and pipes are zinc plated and chromated	Screw fittings and pipes are zinc plated and chromated
2.5 m flexible ransparent suction hose with suction pipe	DN 25	DN 38
2.5 m flexible delivery hose, with pipe lance	DN 19	DN 25
Noise level	< 72 db (A)	< 72 db (A)
Seals	FPM (Viton)*	FPM (Viton)*
Weight	approx. 80 kg	approx. 108 kg

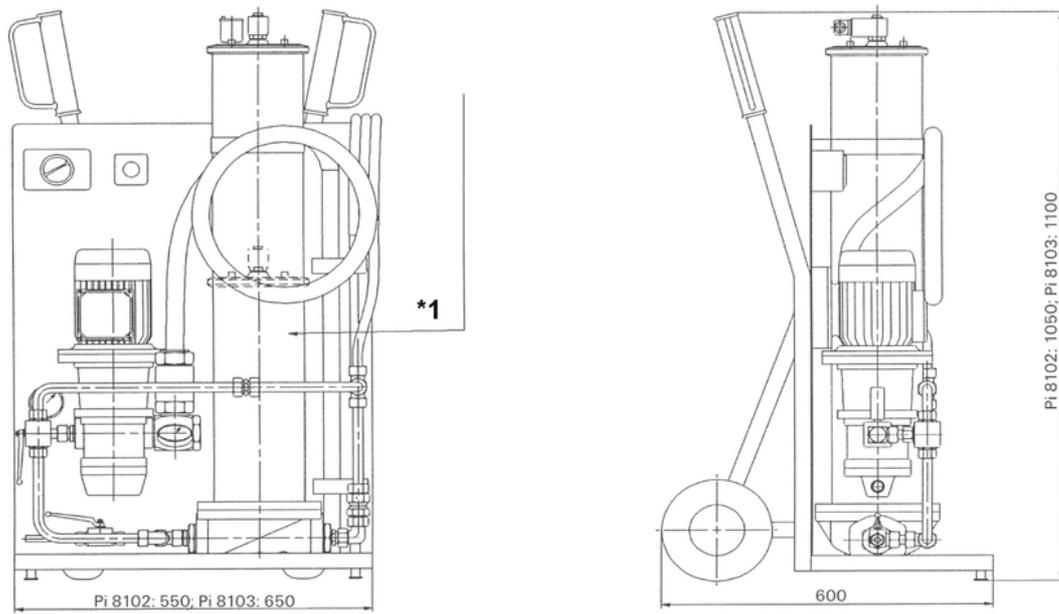
\* other seals can be supplied on request

We draw attention to the fact that all values indicated are average values which do not always occur in specific cases of application. Our products are continually being further developed. Values, dimensions and weights can change as a result of this. Our specialized department will be pleased to offer you advice.

We recommend to contact us concerning applications of our filters in areas governed by the EU Directive 94/9 EC /ATEX 95). The standard version can be used for liquids based on mineral oil (corresponding to the fluids in Group 2 of Directive 97/23 EC Article 9). If you consider to use other fluids please contact us for additional support.

Subject to technical alteration without prior notice.

## 8. Technical specifications



\*1

low pressure filter

Pi 8102 (dashed): Pi 1535

Pi 8103: Pi 1560